sub a1

Abstract of the Disclosure:

A composite panel of an element member in which a non-adhesion portion is mounted on a stationary table and a bending table and fixed by vacuum adsorption pads. An upper portion bending table is mounted on a face sheet of the non-adhesion portion. The face sheet is adsorbed according to the vacuum adsorption pad on the bending table. The bending table is rotated, then the face sheet is bent. A center core member is cut with a V shape. An adhesion agent is coated. Next, by rotating the bending table a face sheet is bent and the center core member is adhered to the face sheet. Without causes of a gap between a face sheet and a center core member and a partial contact, an integral bending processing of a flat sheet shape composite panel can be realized. In addition to this, in a strength assurance in a bending processing portion of the composite panel, it is unnecessary to provide a separate member and the like.

[Selection Figure] Fig. 1